

DAVID DVAL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101649-101
Job Sheet 176144



Part No: RB T101649-101

Job Qty: 3 ea

Part Name: Brake Disc Holding Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/19/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB T101649-101 REV: A IPP REV A 18.02.23 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.04.17
Revised DWG DP Verify DD

Ship Via:

(176138 CAN'D)

DML 4-17

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/18/18	4/18/18	0.00	0.00	Start Up Large Fab-7		
100	Large Fab	3 pcs	4/19/18	4/19/18	0.08	0.75	Large Fab 3		
110	QC	3 pcs	4/19/18	4/19/18	0.00	0.00	QC9		
130	Outsource	3 pcs	4/19/18	4/19/18	0.00	0.00	Outsource12		
140	Packaging	3 pcs	4/19/18	4/19/18	0.00	0.00	Packaging2		
150	QC	3 pcs	4/19/18	4/19/18	0.00	0.00	QC6		
160	Packaging	3 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-2		
170	QC21-FG	3 Ea	4/19/18	4/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Counter sink holes and prepare for welding 2-Weld as per DWG. 3-Grind welds flush.

Descriptions: 130 - Issue P/O to GROUPE ALTECH; PO 039640 - Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

DAS
21
9-80

APR 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101649-101-1	Base	3 Ea (1 ea)	90-Start up Operation	
RB T101649-101-2	Pin	6 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB T101649-101-1	3	0	0
	RB T101649-101-2	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/17/18 3:43 PM dart.logan.david



Container No: S062443



Part: RB T101649-101

Job No: 176144

Serial No/Batch: S062443

Revision: A

Inspector:

Date: 04/18/18



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Bill of Materials

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					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
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100	Large Fab	3 pcs		4/19/18	0.08	0.75	Large Fab 3		
110	QC	3 pcs		4/19/18	0.00	0.00	QC9		
130	Outsource	3 pcs		4/19/18	0.00	0.00	Outsource12		
140	Packaging	3 pcs		4/19/18	0.00	0.00	Packaging2		
150	QC	3 pcs		4/19/18	0.00	0.00	QC6		
160	Packaging	3 pcs		4/19/18	0.00	0.00	Packaging3-2		
170	QC21-FG	3 Ea		4/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Counter sink holes and prepare for welding 2-Weld as per DWG. 3-Grind welds flush.

Descriptions: 130 - -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101649-101-1	Base	3 Ea (1 ea)	90-Start up Operation	
RB T101649-101-2	Pin	6 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB T101649-101-1	3	0	0
	RB T101649-101-2	6	0	0

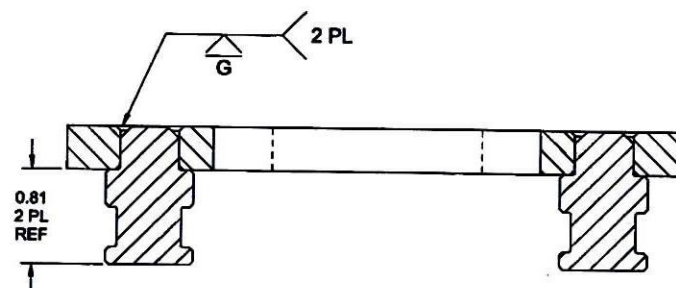
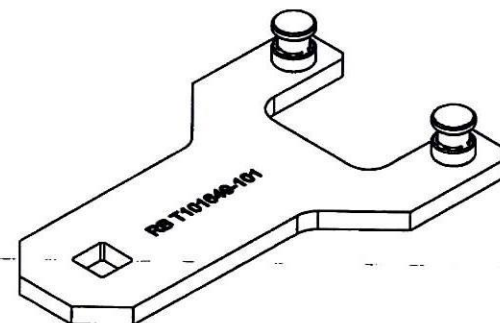
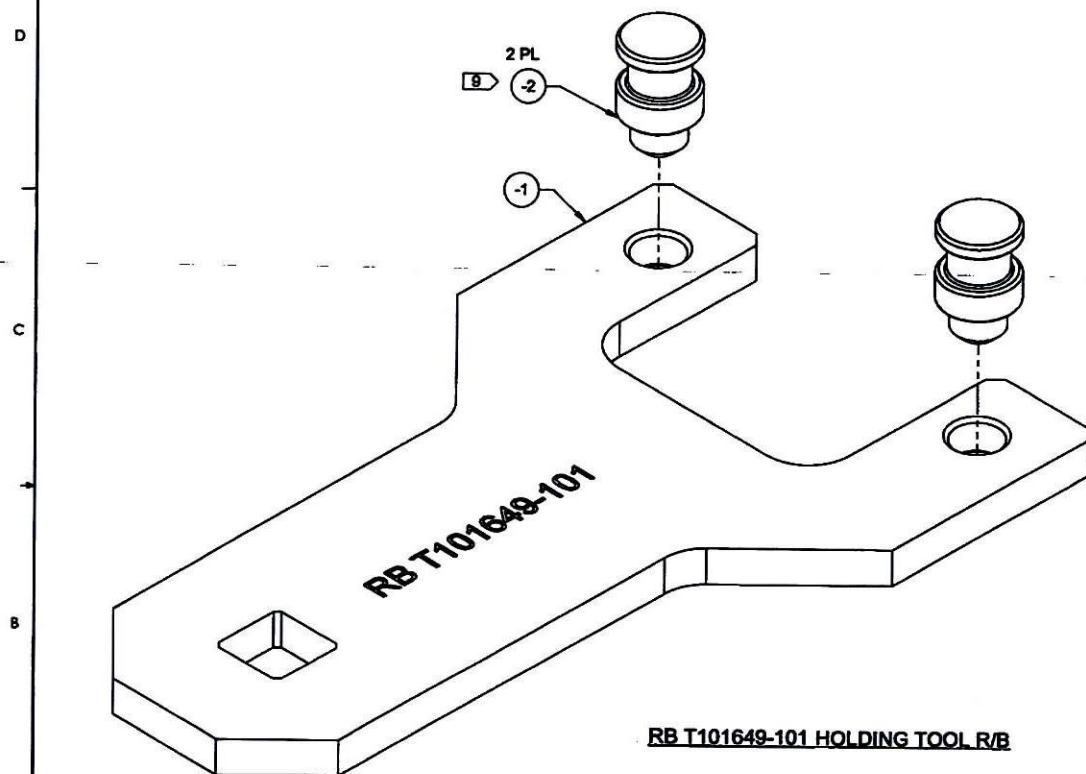
Part Specifications

Specifications could not be found.

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Cancelled

ITEM #	QTY	PART #	PART TITLE
-1	1	RB T101649-101-1	BASE
-2	2	RB T101649-101-2	PIN



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
 XXX = $\pm 0.01"$ / $\pm 0.5"$
 XXXX = $\pm 0.005"$ / $\pm 0.1"$
 XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) INSERT PINS ITEM -2 INTO THE BASE ITEM -1

A	NEW ISSUE	18-710	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 04/17/2018	TOOL PART #	REV. A
MFG. APPR.	DD 04/17/2018	RB T101649-101	SHEET 1 OF 3
APPROVED	ML 04/17/2018	TITLE	SCALE
DATE 4/17/2018		HOLDING TOOL R/B	NTS
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Certificat de Conformité / Certificate of Compliance

(008563-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008563 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
23-Apr-2018		Aman		039640				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBT101649-101 Rev.	RBT101649-101 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	3	3	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.